

Durasign Brand Solutions Pvt. Ltd.

Gat, No. 1570 ,Shelar Vasti , Chikhali -Dehu Road , Pune - 411062, Maharashtra, India

	-	We	b : www.duras	sign.in			
	light	Accele	rated	Woath	nering 7	[oct	
	LIGIII				СППБ		
	I		Fest Deta	IIS			
Customer Name Tirth agro Technology Pvt.Ltd.							
Part No.	TA01744PM,TA01724PM,D1003,D1004,D1001 04/01/2022 End Date: 07/02/2023						
Start Date:							
Testing Condition							
Test Name	UV Light Accelerated Weathering Test						
Testing Standard	BS-4781						
Equipment Name	UV Light Accelerated Weathering Tester						
Light Used	UV B Lamps						
Irradiance	Irradiance: 0.77, BPT Temp. 50° C, Cycle Time: 4 Hr.						
Water Spray	Cycle Time: 5 Minutes						
Condensate	BPT Temp. 50° C, Water Temp. Cycle Time: 4 Hr.						
total Testing Hours 1000 Hrs.							
Test Result after 1000 Hrs.							
Accelerated Weathering	Instrument			Observation	-		Result
Test	Used	TA01744PM	TA01724PM	D1003	D1004	D1001	nesun
Color Difference	Spectrometer	0.8%	0.9%	0.8%	1.0%	0.9%	Pass
(ΔE & Different Illumination)	Color asses. Cabinet	Ok	Ok	Ok	Ok	Ok	Pass
Freedom from Cracking	Visual	Ok	Ok	Ok	Ok	Ok	Pass
Freedom from Chalking	Visual	Ok	Ok	Ok	Ok	Ok	Pass
Freedom from Flaking	Visual	Ok	Ok	Ok	Ok	Ok	Pass
Freedom from Blistering	Visual	Ok	Ok	Ok	Ok	Ok	Pass
Freedom From Corrosion	Visual	Ok	Ok	Ok	Ok	Ok	Pass
<u>Before</u>				A DANGER Normal Control of the State Normal	Cause of the second sec		
<u>After</u>				A DANGER There ends cade withings from the second services and services the second services and service	- A series of the series of th	JTION Mara carcing and any construction on a globalty and applications and applications and applications and applications and applications and applications and applications and applications applicatio	<image/> <text><text><text></text></text></text>
Tested By: (Sr.Quality Engg.)		Approved By: (Quality Manager)					